



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



D3338-1

Job Sheet 209169

Part No: D3338-1

Job Qty: 8 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/20

Job Tracking No:

Due Date: 7/23/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 05.02.09 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
110	Purchasing	8 pcs	7/23/20		0.00	0.00	Purchasing - 1		<i>He</i> 11/11 23 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	8 pcs	7/23/20		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		<i>He</i> 11/11 23 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S289774



Part: D3338-1

Job No: 209169

Serial No/Batch: S289774

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/23/20

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130 QC 6	8 pcs	7/23/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	AUG 05 2020
				QC 6 - 81	
				QC 6 - 82	
175 Packaging 3-1 - Stock - B4B	8 pcs	7/23/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	8 pcs	7/23/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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AUG 06 2020

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AUG 06 2020

AUG 06 2020

Part Op 110 - (Purchasing) Issue PO POHB046538 1- Check for extrusion defects while loading into the machine 2- Machine
 Descriptions: as per Folio FA506 and Dwg D3338

120 - (Receive & Inspect for Damage & Mat'l Certs)

130 - (QC6- All purchased or subcontracted products)

Patrick Lussier

175 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	.5600 ft (.07 ea)	110-Purchasing	
D3338-1P	Mounting Lug	8 pcs (1 ea)	110-Purchasing	5209773

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	1	492	0
	D3338-1P	8	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	2.200inches $\pm$ 0.030	2.230 2.170		
4	Mounting Log	0.735inches $\pm$ 0.010	0.745 0.725		
5	Mounting Log	0.250inches $\pm$ 0.010	0.260 0.240		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
8	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
9	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
10	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
11	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		

Plex 7/22/20 10:14 AM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046538



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046538

PO Date: 6/3/20

Due Date: 7/15/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	211509	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed -		7/22/20	12 pcs	0 pcs	12 pcs	\$20.60/pcs	\$247.20
Line Item Note UNPAINTED														
7	209169	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed -		7/23/20	8 pcs	0 pcs	8 pcs	\$25.85/pcs	\$206.80
Line Item Note PAINTED														
													Grand Total:	\$454.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/22/20 10:15 AM dart.lussier.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev #	Material Batch #	Paint Batch #	P.O. Number
✓ 2	D2230-3P	Mounting Lug	G	S187667	919444	HB046538
✓ 39	D2230-3P	Mounting Lug	G	S187667	919399	HB046538
✓ 119	D2230-3P	Mounting Lug	G	S187667	919625	HB046538
8	D3338-1P	Mounting Lug	A	S141186	PO33266	HB046538
60	D3235-1P	Mounting Lug	A	S187667	919446	HB046538
✓ 12	D3338-1P- UNPAINTED	Mounting Lug	A	S141186	-	HB046538

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MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, July 15, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27542
Shipment Date: 15-Jul-2020
Ship Via: Pick up at METEC
Order Number: 4860
Order Date: 06/03/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: PHOB046538
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number	
1	160	160 ✓	0	0	EA	DART-D2230-3P Mounting Lug alodined and painted as per QSI005	G	4860-01	
3	8	8	0	0	EA	DART-D3338-1P Mounting Lug alodined and painted as per QSI005	A	4860-03	
4	12	12 ✓	0	0	EA	DART-D3338-1P-UNPAINTED Mounting Lug, unpainted	A	4860-04	
5	60	60 ✓	0	0	EA	DART-D3235-1P Mounting Lug alodined and painted as per QSI 005	A	4860-05	

RECEIVED
JUL 17 2020
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Nibbel

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.